

| 螺紋公稱      | 攻牙鑽孔尺寸 |       |       | 護套長度(圈數) $\pm\frac{1}{4}$ 圈 |        |        |        |        |
|-----------|--------|-------|-------|-----------------------------|--------|--------|--------|--------|
|           | 適用鑽頭   | 最大    | 最小    | 1D                          | 1.5D   | 2D     | 2.5D   | 3D     |
| M2-0.4    | 2.1    | 2.09  | 2.18  | 3.5                         | 5.9    | 7.8    | 10     | 1/2    |
| M2.5-0.45 | 2.6    | 2.65  | 2.60  | 3 3/4                       | 6 3/8  | 8 7/8  |        |        |
| M2.6-0.45 | 2.7    | 2.80  | 2.70  | 4                           | 6 5/8  | 9 1/4  |        |        |
| M3-0.5    | 3.1    | 3.20  | 2.92  | 4                           | 6 5/8  | 9 1/4  | 11 7/8 | 14 1/2 |
| M4-0.7    | 4.2    | 4.30  | 4.17  | 3 7/8                       | 6 3/8  | 8 7/8  | 11 3/8 | 13 7/8 |
| M5-0.8    | 5.2    | 5.33  | 5.16  | 4 3/8                       | 7 1/8  | 9 7/8  | 12 5/8 | 15 1/2 |
| M6-1.0    | 6.3    | 6.42  | 6.25  | 4 1/4                       | 7 1/8  | 10     | 12 7/8 | 15 3/4 |
| M8-1.25   | 8.4    | 8.52  | 8.31  | 4 5/8                       | 7 3/8  | 10 1/4 | 13 1/8 | 16     |
| M10-1.5   | 10.5   | 10.62 | 10.37 | 5                           | 8      | 11     | 14     | 17     |
| M12-1.75  | 12.5   | 12.73 | 12.43 | 5                           | 8 1/4  | 11 3/8 | 14 5/8 | 17 3/4 |
| M14-2.0   | 14.5   | 14.83 | 14.49 | 5 1/4                       | 8 1/2  | 11 3/4 | 15     | 18 1/4 |
| M16-2.0   | 16.5   | 16.83 | 16.49 | 6 1/8                       | 9 7/8  | 13 1/2 | 17 1/4 | 21     |
| M18-2.5   | 19.0   | 19.04 | 18.58 | 5 5/8                       | 9      | 12 1/2 | 16     | 19 3/8 |
| M20-2.5   | 21.0   | 21.04 | 20.58 | 6 3/8                       | 10 1/8 | 14     | 17 7/8 | 21 5/8 |
| M22-2.5   | 23.0   | 23.04 | 22.58 | 7 1/8                       | 10 1/4 | 15 1/2 | 19 3/4 | 23 7/8 |
| M24-3.0   | 25.0   | 25.25 | 24.70 | 6 3/8                       | 10 1/8 | 14     | 17 3/4 | 21 5/8 |
| M7-1.0    | 7.3    | 7.41  | 7.25  | 5 1/4                       | 8 5/8  | 11 3/4 |        |        |
| M8-1.0    | 8.3    | 8.41  | 8.25  | 6                           | 9 1/2  | 13     |        |        |
| M10-1.0   | 10.3   | 10.42 | 10.25 | 7 7/8                       | 12 3/8 | 17     |        |        |

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|-----------|--------------|-------|-------|-----------------------------|--------|--------|------|----|
|           | 適用鑽頭         | 最大    | 最小    | 1D                          | 1.5D   | 2D     | 2.5D | 3D |
| M10-1.25  | 10.4         | 10.52 | 10.31 | 5 7/8                       | 9 1/2  | 13 1/8 |      |    |
| M12-1.25  | 12.4         | 12.52 | 12.31 | 7 3/8                       | 11 5/8 | 16     |      |    |
| M12-1.5   | 12.5         | 12.62 | 12.37 | 6                           | 9 1/2  | 13 1/8 |      |    |
| M14-1.5   | 14.5         | 14.62 | 14.37 | 7                           | 11 1/8 | 15 3/8 |      |    |
| M16-1.5   | 16.5         | 16.62 | 16.37 | 8 1/2                       | 13 3/8 | 18 1/8 |      |    |
| M18-1.5   | 18.5         | 18.62 | 18.37 | 9 3/4                       | 15 1/3 | 20 5/8 |      |    |
| M20-1.5   | 20.5         | 20.62 | 20.37 | 10 3/8                      | 16 1/8 | 22     |      |    |
| M22-1.5   | 22.5         | 22.62 | 22.37 | 12 1/8                      | 18 3/4 | 25 1/8 |      |    |
| M24-1.5   | 24.5         | 24.62 | 24.37 | 13 1/8                      | 20 3/8 | 27 5/8 |      |    |
| U#2-56    | 2.3          | 2.39  | 2.29  | 3                           | 5 1/4  | 7 3/8  |      |    |
| U#4-40    | 3.0          | 3.07  | 2.95  | 2 3/4                       | 4 3/4  | 6 3/4  |      |    |
| U#5-40    | 3.3          | 3.38  | 3.25  | 3 1/4                       | 5 1/2  | 7 3/4  |      |    |
| U#6-32    | 3.7          | 3.81  | 3.66  | 2 3/4                       | 4 3/4  | 6 7/8  |      |    |
| U#8-32    | 4.4          | 4.47  | 4.32  | 3 1/2                       | 6      | 8 3/8  |      |    |
| U#10-24   | 5.1          | 5.21  | 5.05  | 2 7/8                       | 5      | 7 1/8  |      |    |
| U#12-24   | 5.7          | 5.77  | 5.61  | 3 1/2                       | 6      | 8 3/8  |      |    |
| U1/4 -20  | 6.7          | 6.78  | 6.63  | 3 3/8                       | 5 3/4  | 8      |      |    |
| U5/16-18  | 8.4          | 8.48  | 8.33  | 4                           | 6 5/8  | 9 1/4  |      |    |
| U3/8-16   | 10.0         | 10.11 | 9.91  | 4 3/8                       | 7 1/4  | 10     |      |    |
| U7/16-24  | 29/64(11.51) | 11.76 | 11.51 | 4 1/2                       | 7 3/8  | 10 1/4 |      |    |
| U1/2-13   | 33/64 (13.1) | 13.34 | 13.08 | 4 7/8                       | 7 7/8  | 11     |      |    |
| U9/16-12  | 37/64(14.68) | 14.94 | 14.68 | 5 1/8                       | 8 1/4  | 11 1/2 |      |    |
| U5/8-11   | 16.6         | 16.84 | 16.59 | 5 1/4                       | 8 1/2  | 11 3/4 |      |    |
| U3/4-10   | 20           | 20.09 | 19.84 | 5 7/8                       | 9 3/8  | 13     |      |    |
| U7/8-9    | 23.1         | 23.27 | 23.01 | 6 1/4                       | 10     | 12 3/4 |      |    |
| U1-8      | 26.3         | 26.52 | 26.19 | 6 3/8                       | 10 1/8 | 14     |      |    |
| U#6-40    | 3.7          | 3.78  | 3.66  | 3 1/2                       | 6      | 8 3/8  |      |    |
| U#8-36    | 4.4          | 4.44  | 4.32  | 3 7/8                       | 6 1/2  | 9 1/8  |      |    |
| U#10-32   | 5.0          | 5.13  | 4.98  | 4 1/8                       | 6 7/8  | 9 1/2  |      |    |
| U#12-28   | 5.7          | 5.86  | 5.70  | 4 1/8                       | 6 3/4  | 9 1/2  |      |    |
| U 1/4-28  | 6.6          | 6.71  | 6.53  | 5                           | 8 1/4  | 11 3/8 |      |    |
| U 5/16-24 | 8.2          | 8.38  | 8.20  | 5 1/2                       | 8 7/8  | 12 1/4 |      |    |
| U 3/8-24  | 9.8          | 9.96  | 9.78  | 6 7/8                       | 11     | 15     |      |    |
| U 7/16-20 | 11.5         | 11.63 | 11.43 | 6 5/8                       | 10 5/8 | 14 5/8 |      |    |
| U 1/2-20  | 33/64(13.10) | 13.26 | 13.03 | 7 7/8                       | 12 3/8 | 16 7/8 |      |    |
| U 5/8-18  | 41/86(16.27) | 16.48 | 16.26 | 9                           | 14 1/8 | 17 1/2 |      |    |
| U 3/4-16  | 19.5         | 19.68 | 19.43 | 9 3/4                       | 15 1/8 | 20 5/8 |      |    |

本公司另備有銅螺絲及無尾螺紋護套 歡迎來電洽詢